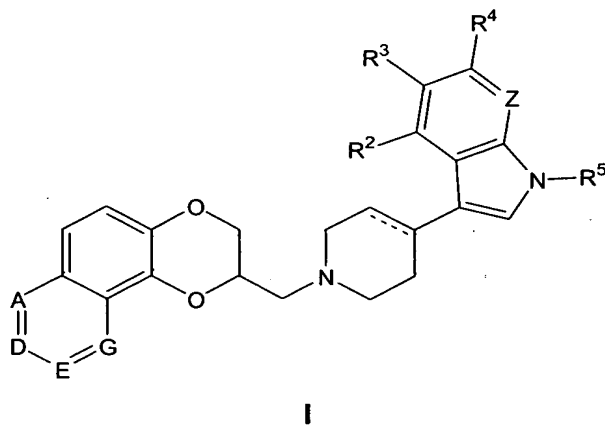


ABSTRACT

PROCESS FOR THE SYNTHESIS OF DERIVATIVES OF  
2, 3-DIHYDRO-1, 4-DIOXINO- [2, 3-f] QUINOLINE

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Methods of preparing compounds of Formula I



are provided.